

# Technical Bulletin

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**SUBJECT:** DELIVERY DOOR STIFFENER, SMALL PORT DOOR

**MODELS AFFECTED:** All DNCB venders serialized 0001-6000CO and higher, with the small port door

**REASON:** To provide a stiffener bar that prevents the delivery door from being removed.

**ORDER:** 432,016,800.03 Assembly Delivery Door Stiffener

## To Install:

1. The delivery door stiffener bar **must** be installed with the delivery door on the vender.
2. Clean the top, front edge of the delivery door (where the bar will be attached) with isopropyl alcohol.
3. Remove the paper backing from the tape on the stiffener bar.
4. Place the stiffener bar on the delivery door so that the top of the bar fits between the hinge pin projections. Press firmly along the stiffener to insure proper adhesion.
5. For best adhesive results, allow 24 hours for the tape to bond to the delivery door.

